

Work Order ID 72951

Friday, August 19, 2011 2:50:55 PM



Page 1

Item ID: D206-781-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MF* Date: *11-08-19*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-781-011
Chg001*8/11/08/22
(no p/w)*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/8/19 slw

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*8/11/08/22**(XO)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D206-781-011

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Start Date: 8/19/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/22/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D206-781-011								
	Location: <u>20</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC	0.00							
	Memo								
	Quality Control								

11/8/22

11/8/22

11-08-22
①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, August 19, 2011 2:50:52 PM

Page 1

Work Order ID: 72951

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/19/2011

Required Date: 8/22/2011


Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
10.07.01 update qty of D3800 per NCR 10-082 DD ver:EC


IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3874-1		Manufactured	No			110	Each	1.0000	1	1			
													
Floor Protector													


Location Loc Qty Loc Code

ST191 1
70375 1

D3874-2		Manufactured	No			110	Each	1.0000	1	1			
													
Floor Protector													

Location Loc Qty Loc Code

ST191 1
70376 1

D3800-1-100		Manufactured	No			110	f	87.3010	10	10			
													
Hook and Loop Strip (1" Soft)													

Location Loc Qty Loc Code

ST084 87.301
68910 12.301
72233 75

cut qty 4 at 30.00" long

→ measured
5/10/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, August 19, 2011 2:50:52 PM

Page 2

Work Order ID: 72951

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/19/2011

Required Date: 8/22/2011

Start Qty: 1.00

Required Qty: 1.00

D3800-3-100

Manufactured No

110 f

93.3010 10



Hook and Loop Strip (1" Hard)



Handwritten signature

Location

Loc Qty

Loc Code

ST 75

72771 75

ST084 18.301

68915 18.301

cut qty 4 at 30.00" long

AN4-13A

Purchased No

110 Each

1,094.000 2



Bolt



Handwritten signature

Location

Loc Qty

Loc Code

ST357 1094

117962 4

118078 594

118350 196

118351 300

AN960JD416

NAS1149D0463J

Purchased No

110 Each

0.0000 2



Washer

NAS43DD4-20

Purchased No

110 Each

56.0000 2



SPACER



Handwritten signature

Handwritten signature

Location

Loc Qty

Loc Code

ST279 56

112542 56

Handwritten signature

Friday, August 19, 2011 2:50:52 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Friday, August 19, 2011 2:50:52 PM

Page 3

Work Order ID: 72951



Parent Item: D206-781-011



Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Start Date: 8/19/2011

Required Date: 8/22/2011

Start Qty: 1.00

Required Qty: 1.00

NAS43DD4-64

Purchased

No

110

Each

60.0000

1

1



SPACER



11/8/19

Location

Loc Qty

Loc Code

ST279

60

112314

60

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty -011	Qty -021	Part Number	Description
X			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

5.2 BELL 206 L/L1/L3/L4

Qty -053	Qty -011	Qty -023	Part Number	Description
X			D206-781-053	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	X		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4		D3800-1-100-300	LOOP STRIP
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER